



PART NUMBER DESCRIPTION	ITEM 1 HOUSING (QTY)	ITEM 2 BUSHING (QTY)	ITEM 3 PLATE (QTY)	ITEM 4 PIVOT (QTY)	ITEM 5 RIVET (QTY)	ITEM 6 BUSHING (QTY)	ITEM 7 WASHER (QTY)	ITEM 8 WASHER (QTY)	ITEM 9 PADDLE (QTY)	ITEM 10 O-RING (QTY)	ITEM 11 AXLE (QTY)	ITEM 12 BUSHING (QTY)	ITEM 13 BUSHING (QTY)	ITEM 14 DRIVE (QTY)	ITEM 15 WASHER (QTY)	ITEM 16 ACTR (QTY)	ITEM 17 LKCAM (QTY)	ITEM 18 RIVET (QTY)	ITEM 19 OC SPR (QTY)	ITEM 20 SPRINGS (QTY)	ITEM 21 SPRING (QTY)	ITEM 25 GASKET (QTY)	ITEM 26 LCK CYL (QTY)	ITEM 27 TAPE (QTY)	ITEM 28 BUMPER (QTY)	ITEM 29 KEY (QTY)	ITEM 30 CTR WT (QTY)	ITEM 31 FILM (QTY)	FINISH	DIM "A"	PART MARKING	
31853-01 030-1875,CNNC,LH 4PT PVTPL,Ø.237, 2PT LK CAM																						16169-02-1001 (1) [1001]			16169-02-1001 (1)	N/A						
31853-02 030-1875,CNNC,LH 4PT PVTPL,Ø.237, 2PT LK CAM	30941-02 (1)								30943-02 (1)													16169-02-1022 (1) [1022]			16169-02-1022 (1)	20711-01 (1)	PLATE,COPPER-NICKEL-NICKEL-CHROME	Ø.237				
31853-03 030-1875,CNNC,LH, 1022,4PT PVTPL,Ø.237, 2PT LK CAM,CTWT			32413-01 (1)																			16169-02-1001 (1) [1001]			16169-02-1001 (1)	32322-01 (1)						
31853-04 030-1875,CNNC,LH, 1001,4PT PVTPL,Ø.237, 2PT LK CAM,CTWT																						16169-02-1022 (1) [1022]			16169-02-1022 (1)	N/A	PAINT,BLACK,LOW GLOSS					
31853-05 030-1875,LGB,LH, 1022,4PT PVTPL,Ø.237, 2PT LK CAM,CTWT	30941-01 (1)								30943-01 (1)													16014-02-1001 (1) [1001]			16169-02-1022 (1)	N/A	PAINT,BLACK,LOW GLOSS					
31853-06 030-1875,LGB,LH, 1022,4PT PVTPL,Ø.237, 2PT LK CAM																						16014-02-1022 (1) [1022]			16169-02-1022 (1)	N/A	PAINT,BLACK,LOW GLOSS					
31853-07 030-1875,CNNC,LH, 2002,4PT PVTPL,Ø.250, 2PT LK CAM	30941-02 (1)		32413-02 (1)																			16014-02-2002 (1) [2002]			N/A	20711-01 (1)	PLATE,COPPER-NICKEL-NICKEL-CHROME	Ø.250				
31853-08 030-1875,LGB/CNNC,LH, 1022,4PT PVTPL,Ø.237, 2PT LK CAM									30943-02 (1)													16014-02-1022 (1) [1022]			16169-02-1022 (1)	N/A						
31853-09 030-1875,LGB/CNNC,LH, 1001,4PT PVTPL,Ø.237, 2PT LK CAM	30944-01 (2)			30953-01 (1)	23762-01 (1)	16685-01 (1)	15951-01 (1)	30945-01 (1)		30947-01 (2)	30951-01 (1)	80796 (1)	80797 (1)	30948-01 (1)	81773-15 (2)	16022-01 (1)	30961-01 (1)	30833-01 (1)	80710-57 (1)	25614-01 (1)	33581-01 (1)	16014-02-1001 (1) [1001]	20058-01 (1)	35472-01 (1)	16169-02-1001 (2)	32322-01 (1)	20711-01 (1)	HSG-PAINT,BLACK,LOW GLOSS PDI-PLATE,COPPER-NICKEL-NICKEL-CHROME		31853		
31853-10 030-1875,LGB/CNNC,LH, 1001,4PT PVTPL,Ø.237, 2PT LK CAM,CTWT																						16014-02-1001 (1) [1001]			16169-02-1001 (2)	32322-01 (1)						
31853-12 030-1875,LGB/CNNC,LH, 1001,4PT PVTPL,Ø.237, 2PT LK CAM	30941-01 (1)								30943-01 (1)													16014-92-9002 (1) [9002]			14472-02-1003 (1)	N/A	PAINT,BLACK,LOW GLOSS					
31853-13 030-1875,LGB,LH, 2002,4PT PVTPL,Ø.237, 2PT LK CAM																						16014-02-2002 (1) [2002]			N/A	N/A						
31853-14 030-1875,LGB/CNNC,LH, TM202,4PT PVTPL,Ø.237, 2PT LK CAM			32413-01 (1)																			16014-92-9013 (1) [TM202]			14264-01-1043 (3)	32322-01 (1)	20711-01 (1)	HSG-PAINT,BLACK,LOW GLOSS PDL-PLATE,COPPER-NICKEL-NICKEL-CHROME	Ø.237			
31853-15 030-1875,LGB/CNNC,LH, TM202,4PT PVTPL,Ø.237, 2PT LK CAM,CTWT									30943-02 (1)													N/A				N/A	N/A	PLATE,COPPER-NICKEL-NICKEL-CHROME				
31853-16 030-1875,LGB/CNNC,LH, TM202,4PT PVTPL,Ø.237, 2PT LK CAM																						N/A				N/A	N/A	PLATE,COPPER-NICKEL-NICKEL-CHROME				
31853-17 030-1875,CNNC,LH, 4PT PVTPL,Ø.237, 2PT LK CAM	30941-02 (1)																					16014-02-1001 (1) [1001]			16169-02-1001 (2)	32322-01 (1)	N/A	PAINT,BLACK,LOW GLOSS				
31853-18 030-1875,LGB,LH, 1001,4PT PVTPL,Ø.237, 2PT LK CAM	30941-01 (1)								30943-01 (1)													16025-01 (1)	16014-02-1001 (1) [1001]			16169-02-1001 (2)	32322-01 (1)	N/A	PAINT,BLACK,LOW GLOSS			
31853-19 030-1875,LGB,LH, 1001,4PT PVTPL,Ø.237, 2PT LK CAM,CTWT																										16169-02-1001 (2)	32322-01 (1)	N/A	PAINT,BLACK,LOW GLOSS			

- NOTES: UNLESS OTHERWISE SPECIFIED: (10)
- (10) KEY (ITEM 29) TO BE SEALED IN CORNER OF BAG.
  - (3) MARK RIVET (ITEM 5) WITH PART NUMBER AND DATE CODE PER ES-121. LOCATE APPROXIMATELY AS SHOWN. ORIENTATION IS NOT IMPORTANT.
  - (4) FINISH IS FOR REFERENCE ONLY.
  - (5) SPRING (ITEM 20 & 21) ORIENTATION IS NOT IMPORTANT.
  - (10) (7) APPLY ALPHA 2000 GREASE TO THE INNER DIAMETER OF LOCK CYLINDER HOLE AND ORIENT AS SHOWN, IN RELATION TO HOUSING (ITEM 1), WHEN HELD WITH LOCK CYLINDER END DOWN.
  - (10) (8) APPLY ALPHA 2000 GREASE IN TWO LOCATIONS. BETWEEN LOCK CYLINDER WASHER (ITEM 15) AND LOCK CAM (ITEM 17).
  - (8)(11)(13) (9) COUNTERWEIGHT (ITEM 30) ONLY INSTALLED ON -03, -04, -05, -10, -15 & 19 VERSION.
  - (10) HANDLE TO BE SHIPPED IN UNLOCKED POSITION AS SHOWN.
  - (11) MAKE SURE TAPE (ITEM 27) DOES NOT COVER POST ON PADDLE (ITEM 9)
  - (12) MAKE SURE O-RING (ITEM 10) IS NOT PINCHED BETWEEN HOUSING (ITEM 1) AND AXLE HEAD (ITEM 11) OR DRIVE (ITEM 14).
  - (13) MAKE SURE THERE IS A GAP BETWEEN THE DRIVE (ITEM 14) AND PIVOT (ITEM 4) WHEN ROTATING FROM THE LOCKED STATE TO UNLOCKED STATE.
  - (14) APPLY PROTECTIVE FILM (ITEM 31) IN APPROXIMATE LOCATION SHOWN.