

**PRODUCT INFORMATION****Köracur TH 240**

KÖMMERLING CHEMISCHE FABRIK GMBH

**Isocyanate-based hardener for increasing resistance to temperature hydrolysis, plasticizer, oil, grease and acid**

- Suitable for PUR-based primers and adhesives
- Slow reaction time
- Especially suited for bonding extreme fatty leathers

**TECHNICAL DATA**

Base	Isocyanate (MPI)		
Colour	Brownish		
Density	1.23	g/cm	Sp. 3/100 Rpm, 23 °C (Kö-Method 100000)
NCO content	31	% <sup>3</sup>	
Viscosity	150	mPa*s	
Adhesive	<b>Körplast</b>		
Mixing ratio	5-10	%	
Pot life	6-8	h mixed with Körplast	
Drying time	15 min	to 1 day with hardener (depending on material)	

**PROCESSING****Processing temperature**

Do not process adhesive, hardener and materials to be bonded below +18°C. Undercooled adhesive should be warmed up (not with open flame) and stirred well before use.

**Processing**

Mix homogeneously 5–10 % (weight, related to the adhesive) hardener **Köracur TH 240** to the adhesive. Wait 10 minutes (reaction time) before use. Process the 2-component mixture within the indicated pot life.

When exceeding the pot life, viscosity of mixture will increase rapidly and processing is no more possible.

# KÖRACUR TH 240

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## CLEANING

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Körasolv PU, Körasolv M

## SPECIAL NOTES

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### Tools

Spraying gun, roller coater or brush

### Storage

12 months not below +10°C.

Containers, tins and adhesive vessels are to be kept tightly closed in order to avoid thickening of the adhesive due to the evaporation of solvents.

## SAFETY

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Please read our Safety-Data-Sheet and the labels of each product before use.

Pay particular attention to the directions given in the Dangerous Substance Regulations.

Make sure the safety data sheet is readily available as it gives valuable information regarding the safe usage and disposal of the product and what to do in the event of an accident involving the product.

## PACKAGING UNITS

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0.5 kg tin  
1 kg bottle  
10 kg can  
30 kg can  
250 kg drum

## PRODUCT NUMBER

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C45004

**For safety related data please refer to the safety data sheet!**

**Please note:** All given data are based on careful examination in our laboratories and our past practical experience. These are non-binding indications. Given the high number of materials appearing on the market and the different methods of use which are beyond our influence and control, we naturally cannot accept any responsibility for the results of your work, also with regard to third party patent rights. We recommend that sufficiently thorough tests be carried out to ascertain whether the product described will meet the requirements of your particular case. Please also note our Terms of Sale, Delivery and Payment. This product information replaces all previous issues.



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ISO 14001  
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